

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.07.09	Job No.:	ADR Yes/No: Y	ADR Date: 07.07.09	ECN #: 993
Product No.: D206-667		Created By: <i>SC</i>	Approved By: <i>MD</i>	
Product Name: Bell 206 Crosstube Installation		Checked By: <i>JS</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	X	LL/JLM	<i>[Signature]</i>	Customer Technical Support	X	DStow	
Production Engineering Coord	X	EC/DD		Marketing			
Director Quality Assurance							
Customer Order Processing							

Reason for Change: REDUCE COST & LEAD TIME FOR MANUFACTURING
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Documents Affected: RELEASE D2894 REV. C

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	DC/KJ		07.11.07 <i>SC</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		07.11.07 <i>SC</i>
4	Update Grey Project Binder	Y	KJ		07.11.07 <i>SC</i>
5	Move Electronic Files	Y	KJ		07.11.07 <i>SC</i>
6	Update Master Document List (MDL) <i>Rev. F</i>	Y	KJ		07.11.07 <i>SC</i>
7	Update Document Record (DR) <i>Rev. M</i>	Y	KJ		07.11.07 <i>SC</i>
8	Create/Update Change Record Form	Y	KJ	SEE ITEM 1 ON SHEET 2	07.11.07 <i>SC</i>
9	Create/Update PPP's	Y	KJ		07.11.07 <i>SC</i>
10	Update Controlled PDF Files	Y	KJ		07.11.07 <i>SC</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	Y	KJ		07.11.22 <i>SC</i>
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	SEE ITEM 2 ON SHEET 2	07/11/19 <i>SC</i>
23	Update FAI Sheets	Y	EC/DD		07/11/19 <i>SC</i>
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action: SEE NOTES ON SHEET 2

07.07.09

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ECN #993 – ADDITIONAL NOTES

1. D407-667-205 NOW @ CHG 005 WITH INSTALLATION OF D2894 B/N#35578 AND SUBSEQUENT.
2. UPDATE ESTIMATE AND KEEP UNDER REVIEW UNTIL
D2894 B/N#: 19163 (QTY. 4)
21475 (QTY. 14)
30963 (QTY. 1)
STOCK HAS BEEN DEPLETED.
3. FOR D2894 B/N#35578: PROCEED WITH MACHINING & INSPECTION OF PART. STOP @ STEP 8.0. DO NOT SEND TO FINISHING UNTIL
D2894 B/N#: 19163 (QTY. 4)
21475 (QTY. 14)
30963 (QTY. 1)
STOCK HAS BEEN DEPLETED.